



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	843	4744A 3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	1		
2	16	66021	STUD, SYLINDER BLOCK AND CRANKCASE	6		
3	16	66020	STUD, CARBURETOR MOUNTING	2		
4	17	46912	PIN, DOWEL - CRANKCASE TO CYLINDER BLOCK	2		
5	22	62035A 3	ELBOW ASSEMBLY, BLEED DRAIN	1	UNITED STATES 3764824 AND I	
6	21	56011A 2	CHECK VALVE ASSEMBLY	1	UNITED STATES 3764824 AND I	
5	21	64871A 2	FITTING ASSEMBLY, BLEED DRAIN	1	UNITED STATES 3529446 THRL	
7	32	54936	HOSE, BLEED DRAIN (7 1/2")	1		
8	54	56223	CLAMP, BLEED HOSE ATTACHMENT	2		
9	22	62034	ELBOW, BLEED DRAIN	1		
10	22	25885	ELBOW, 90 - 1/8" MALE (TELL TA)	1		
11	10	24624	SCREW, CRANKCASE TO CYLINDER BLOCK	2		
12	10	31294	SCREW, CRANKCASE TO CYLINDER BLOCK	8		
13	11	46887	NUT, CRANKCASE FASTENING SCREW	10		
14		35728	REED BLOCK	1		
15	34	35836	REED, INLET VALVE	2		
16	34	22215	RETAINER, REED	2		
17	10	28430	SCREW, REED AND RETAINER	4		
18	27	35739	GASKET, REED BLOCK TO CRANKCASE	1		2,4
19	30	20861	BEARING, BALL - CRANKCASE (L)	1		
20	26	56397	OIL SEAL, CRANKCASE (LOWER)	1		
21	15	31412A 1	SHIM ASSEMBLY, UPPER BEARING HOUSING	AP		
22	1132	4471A 1	BEARING HOUSING ASSEMBLY, UPPER	1		
23	30	20861	BEARING, BALL - UPPER BEARING HOUSING	1		
24	31	31410	BEARING, ROLLER - UPPER BEARING HOUSING	1		
25	26	31411	OIL SEAL, UPPER BEARING HOUSING	1		
26	25	20863	"O" RING, UPPER BEARING HOUSING	1		2,4
27	54	34598	CLAMP, HOLD DOWN RING	2		
28	10	36205	SCREW, HOLD DOWN RING	4		
29	24	34731	SPRING, HOLD DOWN RING	4		
30	10	39002	SCREW, UPPER BEARING HOUSING	4		
31		35658	COVER, TRANSFER PORT	1		
32	27	35657	GASKET, TRANSFER PORT COVER	1		2,4
33	10	20720	SCREW, TRANSFER PORT COVER	2		
34	1016	4776	COVER, CYLINDER BLOCK	1	UNITED STATES 3764824 AND I	
35		31014	MOUNT, RUBBER - COVER TO TRANSFER PORT	2	UNITED STATES 3764824 AND I	
36	13	26992	LOCKWASHER, RUBBER MOUNT	2	UNITED STATES 3764824 AND I	
37	11	20088	NUT, RUBBER MOUNT TO COVER	2	UNITED STATES 3764824 AND I	
34	1016	5230A 1	COVER ASSEMBLY, CYLINDER BLOCK	1	UNITED STATES 3529446 THRL	
35		66019	MOUNT, RUBBER - COVER TO TRANSFER PORT	2	UNITED STATES 3529446 THRL	
36	13	26992	LOCKWASHER, RUBBER MOUNT	2	UNITED STATES 3529446 THRL	